



Dart Aerospace Ltd.
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D3849-041
Job Sheet 204685



Part No: D3849-041

Job Qty: 6 pcs

Part Name: Fwd Heavy-Duty Wearplate, Std Skid Compatible



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/16/19

Job Tracking No:

Due Date: 12/18/19

Created By: Eric Larocque

Type: SOLD

Description:

Note: URF 19-902 DWG D3849 REV.G IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG
REV.D DD VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG
REV.F DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	6 pcs	12/18/19	12/18/19	0.00	9.09	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		M/ Dec 18/19
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
120	QC 9	6 pcs	12/18/19	12/18/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		E
							QC 9 - 9		
							QC 5 - 10		
130	QC 5	6 pcs	12/18/19	12/18/19	0.00	0.00	QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		

Plex 12/16/19 3:30 PM dart.larocque.eric



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Container No: S241524



Part No: D3849-041

Job No: 204685

Material No/Batch: S241524

Revision: REV.G

Inspector:

					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	62
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
140	Spray Paint - 2 - B4B	6 pcs	12/18/19	0.00 3.00	Spray Paint - 1 - B4B	
					Spray Paint - 2 - B4B	• PO 19-12-18
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
150	QC 5	6 pcs	12/18/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	DAS DEC 18 2019 68 9-89
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
160	Packaging 3-1 - Stock - B4B	6 pcs	12/18/19	0.00 0.00	Packaging 3 - 1 - B4B	FP-002 19-12-19
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	

					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170	QC 21 - SA	6 pcs	12/18/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 110 - (Weld per dwg A/R S.S. rod Batch: <u>M136 585</u>) TRANSFER DRILL 00.188 HOLES FROM D3849-1 WEARPLATE Descriptions: TO D3901-041 WEARBARS, 120 - (QC9- Inspect visual per QSI004- Fusion Welds) 130 - (QC5- Inspect part completeness to step on W/O) 140 - (Spray Paint / NDT Room) APPLY ROCKGUARD AS PER DWRG BATCH: <u>5 235921</u> 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location: _____) LOCATION : FG002 170 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
D3849-1	Plate	6 pcs (1 ea)	110-Large Fab - Welded Assy-1	236785		
D3901-041	Wearbar Weldment	12 pcs (2 ea)	110-Large Fab - Welded Assy-1	239254		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Large Fab - Welded Assy-1	D3849-1	6	24	0		
	D3901-041	12	26	0		
Part Specifications						
Specifications could not be found.						